





IN & OUT UNLIMITED DESIGN

INDOOR & OUTDOOR FURNITURE FABRICS 2015-2017

In harmony with the environment.

Sunbrella creates no wastewater from dyeing.

Sunbrella® fabric's unique colouring process avoids harmful effluents associated with conventional dyeing processes. It also dramatically reduces water and energy consumption.

Sunbrella finishing processes consume less water.

Continual improvement in the Sunbrella finishing application process at the Wasquehal, France plant allows us to use the same water several times for successive operations, as well as to recycle most of our wastewater. Heat from our wastewater is also recuperated to warm our clean water.

Sunbrella fabrics are extremely durable.

Sunbrella fabrics are engineered to last two to ten times longer than conventional fabrics. Thanks to their extended lifecycle, the long term environmental impact of Sunbrella fabrics is considerably less than that of cotton canvas, for example.

Sunbrella Fabrics are durable.

Sunbrella superior pigments are added during the production of fade-resistant Sunbrella fibre. The final result is Sunbrella yarn and fabric with colour throughout that won't fade or wash away. Think «carrot».

In ordinary fabrics, dyes are added to the surface of the yarn or fabric. The colour only penetrates the outer layer and washes out or fades away over time. Think «radish»



Sunbrella fabrics are easy to clean.

Sunbrella fabrics are amazingly easy to maintain, and most spills can be cleaned with mild soap and water. For tough stains, bleach can be used without fear of damaging the fabric or removing the color.

Sunbrella fabrics are safe for people and nature.

Sunbrella fabrics have been tested according to Oeko-Tex 100: this label certifies that they contain no harmful substances, and present no hazards to health, skin or the environment.



Sunbrella fabrics are Greenguard Indoor Air Quality Certified.

The Greenguard designation ensures that Sunbrella fabrics are a low-emitting product and can be used indoors or in any application where enhanced air quality is preferred with the confidence that these fabrics will contribute to healthy indoor air.



The best way to keep Sunbrella fabrics looking good is to properly maintain them by brushing off dirt before it becomes embedded and wiping up spills as soon as they occur.

Additionally, a topical finish is applied to all Sunbrella fabrics to help them repel liquids making it even easier to maintain.

Sunbrella fabrics protect you from the elements.

The Skin Cancer foundation recommends. Sunbrella as a part of your complete sun protection regime, including regular use of sunscreen.



* Does not apply to styles of Sunbrella that are designed for transparency, such as Sunbrella Velum



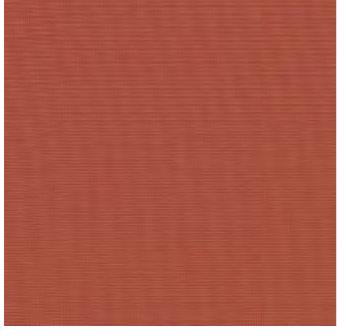


SJA 3738 137 ----- Sr. No. 24 Macao



SJA 3767 137 ----- Sr. No. 27 Kaki

D'Decor - Sunbrella® 8.





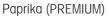
SJA 3937 137 ----- Sr. No. 12 Lemon



SJA 3938 137 ----- Sr. No. 20 Mimosa



SJA 3934 137 ----- Sr. No. 88 Copper





SJA 3733 137 ----- Sr. No. 97 Porto Rosso (PREMIUM)



SJA 5417 137 ----- Sr. No. 89 Tuscany (PREMIUM)



Selvedges

Lisières

-

260 g/m²

SJA 3939 137 ----- Sr. No. 96 Paprika (PREMIUM)



SJA 3728 137 ----- Sr. No. 95 Paris Red (PREMIUM)



SJA 3935 137 ----- Sr. No. 90 Amber (PREMIUM)



SJA 3954 137 ----- Sr. No. 101 Confetti Red



SJA 3905 137 ----- Sr. No. 91 Pink



SJA 5477 137 - Sr. No. 104 Logo Red (PREMIUM)



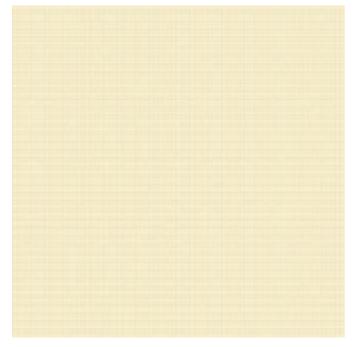
SJA 5436 137 ----- Sr. No. 98 Burgundy (PREMIUM)



19,38 cm

SJA 3718 137 ----- Sr. No. 06 Plum

D'Decor - Sunbrella®



White Sand



SJA 48009/00 137 Sr. No. 56 Arbor Pebble



Selvedges

Lisières

260 g/m²

SJA 5422 137 ----- Sr. No. 94 Antique Beige



SJA 5453 137 ----- Sr. No. 52 Canvas



SJA 5476 137 ----- Sr. No. 67 Heather Beige



SJA 3704 137 ----- Sr. No. 74 White Sand



SJA 5425 137---- Sr. No. 115 Cocoa



SJA 3777 137 ----- Sr. No. 55 Porto Grey Chiné



SJA 3907 137 ----- Sr. No. 82 Taupe Chiné



SJA 3729 137 ----- Sr. No. 112 Taupe



SJA 3127 137 ----- Sr. No. 99 Mink Brown



19,80 cm

SJA 3792 137 ----- Sr. No. 118 Dark Smoke





Lead Chiné



SJA 3706 137 ----- Sr. No. 50 Shingles



Selvedges

Lisières

260 g/m²

137 -50 m-

SJA 3756 137---- Sr. No. 109 Lead Chiné



SJA 3757 137 ----- Sr. No. 19 Flanelle



SJA 3737 137 ----- Sr. No. 25 Ardoise



SJA 3778 137 ----- Sr. No. 108 Quadri Grey



SJA 5404 137 ----- Sr. No. 51 Natural



SJA 3705 137 ----- Sr. No. 81 Charcoal



SJA 3741 137---- Sr. No. 110 Silver Grey

23,30 cm



SJA 5408 137 ----- Sr. No. 83 Black



SJA 3750 137 ----- Sr. No. 35 Porto Nero

19,80 cm

D'Decor - Sunbrella® SOLIDS & STRIPES



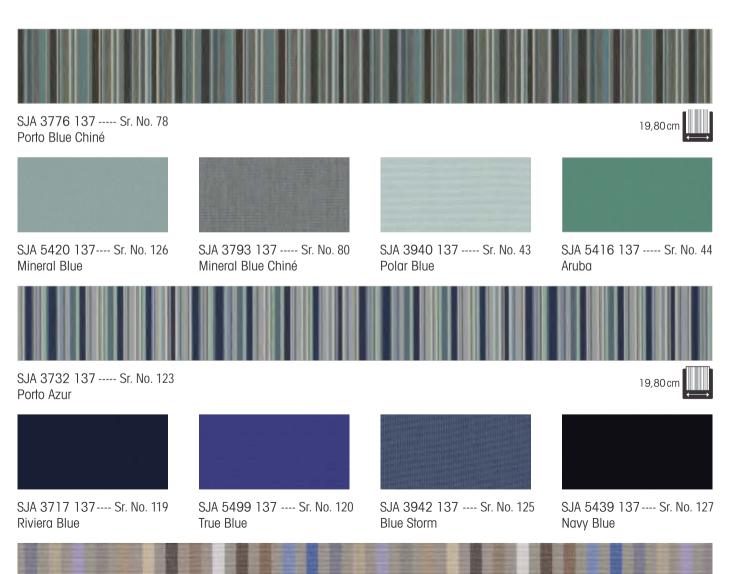
Selvedges

Lisières

260 g/m²

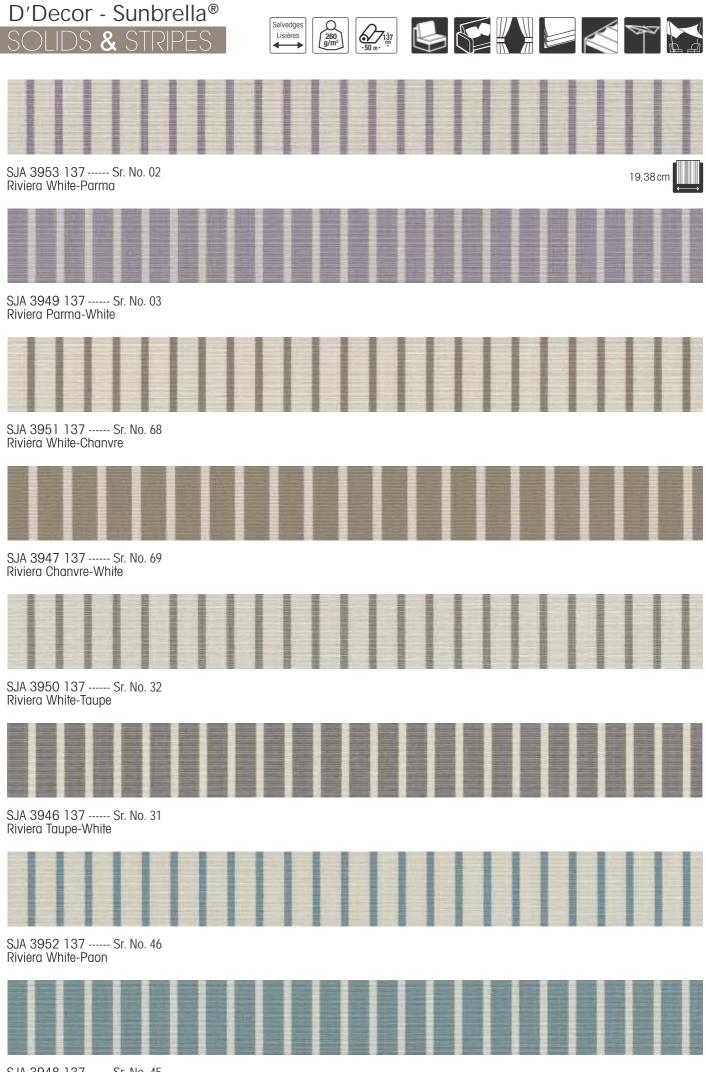
137 .50 m.

Mineral Blue



SJA 3955 137---- Sr. No. 117 Confetti Blue





SJA 3948 137 ----- Sr. No. 45 Riviera Paon-White



Sunbrella Indoor & Outdoor Furniture Fabrics Conventional 5-year Warrenty On 12/14/2010

Dickson Constant warrants the rot-proof properties and colour fastness (7/8 minimum colour fastness under exposure to ultraviolet rays and bad weather conditions, according to the NF EN ISO 105 B02 and NF EN ISO 105 B04 standards - variations in outdoor furniture fabrics for 5 years (Starting from the date on which the finished product is purchased)

under the following terms & conditions:
Dickson Constant shall replace free of charge the section of

- fabric recognized as faulty, excluding any cost or any other compensation for any reason whatsoever. • Any complaint must be sent within ten days of the defect
- being noticed, accompanied by the purchase invoice, via registered mail with confirmation of receipt to the retailer where the product was initially bought. He will acknowledge
- the defect & transmit your request to Dickson Constant. The fabric must be kept available to the experts of Dickson Constant or its insurance company.

 Replacement or reimbursement of the defective fabric does
- not extend the duration of the original warranty

This conventional warranty covers only the rot-proof properties and colour fastness of Sunbrella fabrics regularly maintained, under normal use and environment

- Consequently there is no cover for: The benefit not performed by Dickson Constant: sewing of the fabric, etc.
- Part of the product other than the fabric manufactured by Dickson Constant: frame, etc. Imperfection such as mottling, waffling, folds, etc. due to
- handling during preparation of the product or its installation. Defects due to the aging and normal wear of the fabric. The consequences of the conditions of installation, the
- environment or the use not corresponding to the normal conditions, uses of the profession, standards prescribed by
- The repair of damage or defects in the fabric resulting from accidents or negligence not attributable to Dickson Constant or resulting from force
- Expressly excluded in particular is any deterioration due to: The elements and materials associated to the fabric in the finished product.
- Faulty maintenance or the use of unsuitable products or instruments: no detergent, chemical product or solvent can be used, nor any scraper or other instrument that damage
- the surface Lighting or unusual climatic or environment conditions
 Atmospheric or phytosanitary pollution.
- Soiling caused by animals. Faulty assembly or handling by the user, the projection of various products, hanging objects on the fabric, falling objects, bumps, road accidents, vandalism, burns from cigarettes or other sources, fire.

This limited warranty shall under no circumstances pose an obstacle to the legal guarantees

Care and cleaning

Comfortable, beautiful, and oh so liveable, Sunbrella fabric makes the dinning or living room as worry-free as the outdoor room. It's amazingly easy to maintain, and most spills can be cleaned with mild soap and water. For tough stains, bleach can be use without fear of damaging the fabric or removing the colour. With this kind of durability and a wide range of styles, what's not to love?

One of the best ways to keep Sunbrella fabrics looking good and to delay deep or vigorous cleaning is to properly maintain the fabrics. This can be accomplished by simply brushing off dirt before it becomes embedded in the fabrics, wiping up spills as soon as they occur or spot cleaning soon after stains occur.

General or light cleaning

- Brush off any loose dirt.
 Machine wash at 40° C or hand wash as follows
- · Prepare a cleaning solution of 60 ml mild soap for 4 l of
- Clean with a soft bristle brush and allow cleaning solution to soak into fabric
- Rinse thoroughly and allow fabric to air dye
- If necessary, use an iron set to "synthetic fabric" heat. DO NOT use a steamer or an iron with steam setting.

Heavy cleaning for stubborn stains and mildew Sunbrella fabric does not promote mildew growth, howeve mildew may grow on dirt and other foreign substance that are

- To clean mildew, or other stubborn stains: Prepare a solution of 240 ml of bleach and 60 ml of mild soap for 4I of clean water. Spray on entire area and allow to soak into the fabric
- · Scrub vigorously with a soft bristle brush, rinse thoroughly and allow fabric to air dry

For removable Sunbrella fabric umbrella and cushion cover, machine wash in cold water (less than 40°C). Depending on wash load size, use normal amounts of mild laundry soap and /or mildew are severe, bleach quantity may be increased.

Re-treating the fabric for ease of cleaning Sunbrella fabrics have a special finish that enhances water repellency. The finished is designed to last for several years of normal use, but may be refreshed with 303 High Tech Fabric Guard, the preferred re-treatment product for Sunbrella fabrics

solar protection - marine furnishing - outdoor furnishing - indoor furnishing



UV Resistant



Water-Repellent & Stain-Proof



Breathable



Mold

Resistant

Easy Care



Protects from the UV



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